



Amine Solution	6,700 GAL	Amine Front-End Skid	62,000#	30'-2"x12'-0"
Amine Make Up	1,000 GAL	Amine Contactor Tower	37,000#	36"OD x 52'
De-ionized Water Make Up	6,600 GAL	Amine Pump Skid	24,000#	18'-8"x10'-0"
Estimated Fuel Gas Consumption	125Mscf/d	Amine Reboiler Skid	68,000#	42'-10"x10'-0"
Power Requirement:	460V/3-Phase	Amine Process Skid	60,000#	42'-10"x11'-0"
Start Load	340 AMPS	Amine Still Column	12000#	30"OD x 52'
Running Load	109 AMPS	Vent Scrubber Skid	2,000#	4'x6'
Temporary Power (Generator)	150 to 200 Kw	Fall-Off Load	3,800#	*
Plant Foot-Print	22' x 140'	No. of Trucks Required	7	
Foundation Requirement	Flat Level Surface	Crane Requirement	1 - 100 Ton	

*Note: All items above are estimates