



<b>Amine Solution</b>	13,500 GAL	<b>Amine Front-End Skid</b>	85,000#	30'-2"x12'-0"
<b>Amine Make Up</b>	1,000 GAL	<b>Amine Contactor Tower</b>	50,000#	42"OD x 52'
<b>De-ionized Water Make Up</b>	6,600 GAL	<b>Amine Pump Skid</b>	20,000#	18'-8"x10'-0"
<b>Estimated Fuel Gas Consumption</b>	210Mscf/d	<b>Amine Reboiler Skid</b>	98,000#	42'-10"x10'-0"
<b>Power Requirement:</b>	460V/3-Phase	<b>Amine Process Skid</b>	40,000#	42'-10"x11'-0"
<b>Start Load</b>	456 AMPS	<b>Amine Still Column</b>	12,000#	36"OD x 52'
<b>Running Load</b>	214 AMPS	<b>Amine Cooler Skid</b>	38,000#	42'-10"x11'-0"
<b>Temporary Power (Generator)</b>	300 Kw	<b>Vent Scrubber Skid</b>	2,000#	4' x 6'
<b>Plant Foot-Print</b>	26' x 140'	<b>Fall-Off Load</b>	3,800#	*
<b>Foundation Requirement</b>	Flat Level Surface	<b>Truck / Crane Req.</b>	8 / 2 - 80 Ton	

\*Note: All items above are estimates